



# Vanishing Oil 3280

## TECHNICAL DATA SHEET

### Vanishing Oil 3280

#### Description

A modern high quality, high performance synthetic vanishing oil to give significant enhancements in tool-life, operator comfort, and surface finish. Suitable for high speed applications of up to 400cycles/minute. The product is designed to give high performance on aluminium, ferrous and non-ferrous metals and leave zero residue.

**Vanishing Oil 3280** is a special product which is non-hazardous and has no mist hazard.

Our Vanishing Oils are suitable for blanking, forming, punching, sawing and pressing of ferrous and non-ferrous metals, giving superior surface finish and tool-life. The specific grade required should be selected according to the application.

#### Benefits

Vanishing Oil 3280
➤ Mild Odour
➤ Faster Drying
➤ Multi-metal
➤ Non Staining
➤ Zero residues

#### Typical Physical Properties

	Vanishing Oil 3280
Appearance	Pale Liquid
Specific Gravity	~0.81 @ 20°C
EP Performance	Moderate
Viscosity at 40°C	2cSt
Lubricity	High
Chlorine	Nil
Sulphur	Nil
Usage Concentration	As supplied

#### Application Method

Our Vanishing Oils can top-up all common vanishing without adverse effect, although the benefits of using this product will not then be fully appreciated. The oil can be applied by brush, swab, roller, or automatic applicator.

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